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Indian Standard



SPECIFICATION FOR SHIPS' ORDINARY RECTANGULAR WINDOWS

PART X DETAILS OF FRAME, INWARD OPENING, TOP HINGED, HEAVY AND LIGHT TYPE WELDED WINDOWS

- 1. Scope Specifies dimensions of frame for inward opening, top hinged, heavy and light type welded windows.
- 2. Terminology For the purpose of this standard, the terms and definitions given in IS: 8886 (Part I)-1978 'Specification for ships' ordinary rectangular windows: Part I Types and dimensions' shall apply.
- 3. Material The material used for the construction of frame shall be according to IS: 8886 (Part II) 1978 'Specification for ships' ordinary rectangular windows: Part II General requirements'.

4. Dimensions

- **4.1** The dimensions of frame shall be as given in Table 1. For main dimensions of windows, see IS: 8886 (Part I)-1978.
- 4.2 The position of hinges on the frame shall be according to IS: 8886 (Part IV)-1980 'Specification for ships' ordinary rectangular windows: Part IV Details of position of lugs for hinges and swing bolts and securing holes on the frame'.
- 5. Tolerances The tolerances on dimensions shall conform to coarse series of IS: 2102-1969 'Allowable deviations for dimensions without specified tolerances (first revision) 'except on those dimensions indicated in Table 1.

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@ May 1980, ISI

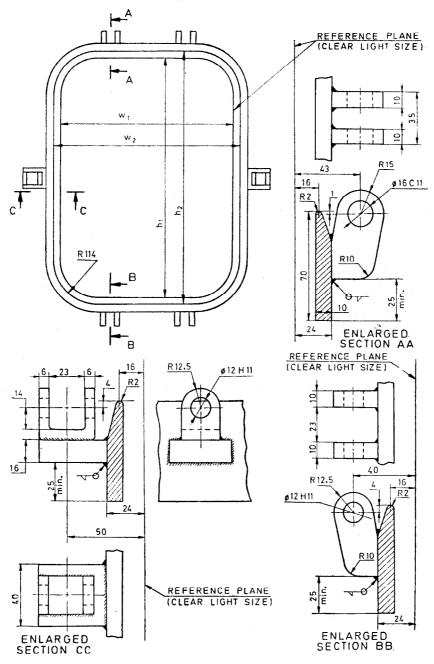


1.5

TABLE 1 DIMENSIONS OF FRAME HEAVY AND LIGHT TYPE WELDED WINDOW

(Clauses 4.1 and 5)

All dimensions in millimetres.



Window No.	Nominal Size $w_i \times h_i$	$w_2 \times h_2$	Minimum Number of Closing Devices
4	450 × 630	478 × 658	2
5	500 × 710	528 × 738	4
6	560 × 800	588 × 828	4
7	900 × 630	928 × 658	4
8	1 000 × 710	1 028 × 738	6
9	1 100 × 800	1 128 × 828	6

EXPLANATORY NOTE

This standard is one of a series of Indian Standards on ships' rectangular windows. Other standards in the series are:

- Part I Types and dimensions
- Part II General requirements
- Part III Positioning
- Part IV Details of position of lugs for hinges and swing bolts and securing holes on the frame
- Part V Details of frame, inward opening, side hinged, heavy type bolted windows
- Part VI Details of frame, inward opening, side hinged, light type bolted windows
- Part VII Details of frame, inward opening, side hinged, heavy and light type welded windows
- Part VIII Details of frame, inward opening, top hinged, heavy type bolted windows
- Part IX Details of frame, inward opening, top hinged, light type bolted windows
- Part X Details of frame, inward opening, top hinged, heavy and light type welded windows
- Part XI Details of frame, non-opening, heavy type bolted windows
- Part XII Details of frame, non-opening, light type bolted windows
- Part XIII Details of frame, non-opening, heavy type welded windows
- Part XIV Details of frame, non-opening, light type welded windows
- Part XV Details of frame, outward opening, side hinged, heavy type bolted windows
- Part XVI Details of frame, outward opening, side hinged, light type bolted windows
- Part XVII Details of frame, outward opening, side hinged, heavy and light type, welded windows
- Part XVIII Details of glass holder, inward opening, side hinged, heavy and light type bolted and welded windows
- Part XIX Details of glass holder, outward opening, side hinged, heavy and light type bolted and welded windows
- Part XX Details of glass holder, top hinged, heavy and light type bolted and welded windows
- Part XXI Details of hinged pin
- Part XXII Details of swing bolts and wing nuts

In the preparation of this standard assistance has been derived from the following:

ISO 3903 - 1977 Shipbuilding — Ships' ordinary rectangular windows. International Organization for Standardization (ISO).

DIN 81650 - 1967 Rectangular windows for ships, directives for construction. Deutsches Institut für Normung.